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Electronless nickel-phosphorous coatings are widely used-widely in many of the industrial applications because of their unique properties, including of such as being highly wear resistant and, high corrosion resistant and ,-being highly-very hard and tough property as well as, and a good lubricanttion. By cA functional nanometer composite coating is produced by an electroless codeposition process that combinatesing nano-sized particles as a reinforcing phase inside within of athe Ni-P matrix, to obtain functional nanometer composite coating with electronless co-deposition procesTs, the combined properties of the Ni-P coating are to be mainly improvements, e but and sometimes different nanoparticles new features are fully added to enhance the coating performance by the combination of their totally new features. For Ethis purpose, or instance, different nanoparticles like such as nano-SiC, WC, Al₂O₃, TiO₂, and ZnO increase as hardneser particles in the coatings, and nanoparticles such as polytetrafluoroethylene (PTFE), MoS₂₁ and graphite as increase lubrication particles are added for the coatings. out oOf these nanoparticles, PTFE has got aroused tremendous interest by due to its properties, like aincluding its low surface energy and lower friction coefficient, (good being for nonstickerstick surfaces or and, dry lubricants)ity, its anti-fouling properties, and very-its good wear and corrosion resistancet. Ni-P-PTFE can be used as an anti-sticking coating. Condensed The condensed fluorine atoms in these molecules at in the outer layer are the main cause source of the physical properties of PTFE polymer like-such as its low surface energy (18.6 mN/m) and very-its remarkably lower friction coefficient, both excellent properties for anti-stick coatings. By co-deposition of PTFE in the matrix of the coating, the properties of both_Ni-P and PTFE can be used simultaneously. PTFE has excellent anti-stick properties due to the low surface energy of PTFE polymer (18.6mN/m). The refore another potential application of <u>a Ni-P-PTFE composite is to</u> the reduction for of fouling. For example, is foreseen as a solution to the serious problem of the formation of deposits resembling limestone with on the surfaces of heat-exchange exchangers or heat-exchange elements is a serious problem. These sediments are one of the natures inherent problems ion the designation and operation of many types of production and processing equipments and processes. Unasked for These unwanted sediments can affect-the equipment in two ways-are:

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Comment [A2]: Usually, an abbreviation needs to be spelled out once in the Abstract, again in the main text, and used consistently thereafter.

Comment [A3]: To use the colon correctly, you must make sure that the sentence that comes before the colon is a complete, grammatical sentence.

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- The lower thermal conductivity of the <u>formed_deposited</u> sediments can increase <u>heat-transfer</u> resistance<u>-for heat transfer</u>, <u>and</u>-there<u>byfore</u> reducinges the <u>heat-exchanger</u> efficiency of heat exchanging exchangers.
- Fouling the ducts reduces the cross-section<u>al</u> area of the fluid path, <u>causing</u> -and the<u>increased</u> friction-becomes higher, causing to an increase of and a pressure drop across the system.

Any mMethodse for reducing <u>such sedimente sedimentary build-up</u> can decreaseing coste. It wasWe found that the adhesion of the formed-<u>such</u> sediments on the surfaces with low surface energy is poor. For this <u>purposereason</u>, many polymeric coatings have been used. The IL ower thermal conductivity, and low-wear resistance <u>as well as and</u> poor adhesion of the substrate of the <u>conventional</u> polymer coatings have limited their industrial applications. <u>Since Because</u> Ni-P-PTFE coating is _-metallic based <u>on a</u> metallic <u>composite</u>, its thermal conductivity, mechanical strength, and wear_-resistant properties are much <u>bigger_better</u> than PTFE coatings, <u>while-and</u> it <u>also</u> has <u>a</u> <u>a less low</u> friction <u>coefficient and low</u> surface energy.

Comment [A4]: Redundant phrases make a sentence wordy. Being economical in writing enhances clarity (in terms of meaning) and readability of the sentence.

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